



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2002-015

Job Sheet 171311



Part No: D2002-015

Job Qty: 20 ea

Part Name: Knob



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/30/18

Job Tracking No:

Due Date: 2/23/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A IPP C 00.05.18 Added inspection level 8 EC IPP Rev:D Now on Doosan Lathe JLM Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		2/22/18	0.00	0.00	Start Up Machining-1		<i>MSD 18/02/18</i>
100	Doosan	20 pcs		2/23/18	0.00	4.72	Doosan		<i>MSD 18/02/18</i>
110	QC	20 pcs		2/23/18	0.00	0.00	QC2 Machining-1		<i>MSD 18/02/18</i>
120	QC	20 pcs		2/23/18	0.00	0.00	QC8 Machining-1		<i>MSD 18/02/18</i>
130	Packaging	20 pcs		2/23/18	0.00	0.00	Packaging3-1	GA	<i>MSD 18-2-18</i>
140	QC21-SA	20 Ea		2/23/18	0.00	0.00	QC21	GA	<i>MSD 18-2-18</i>

Part Op 100 - 1-Turn as per folio FA005 & dwg FOLIO REV: _____ DWG REV: _____ 2-Deburr as required

Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB

120 - QC8- Inspect parts - second check

130 - LOCATION : GA

140 - QC21- Final Inspection - Work Order Release

FEB 12 2018

DAS
21
9-88

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELRR1.2500	Delrin Round Bar 1.25" Color: Black	1 ft (.05 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELRR1.2500	1	16	0

Part Specifications

Specifications could not be found.

Plex 2/8/18 9:52 AM Dart.Gagnon.Michelle

DART AEROSPACE LTD	Work Order:	<u>169-278</u>
Description: Knob	Part Number:	D2002-015
Inspection Dwg: D2002-015 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

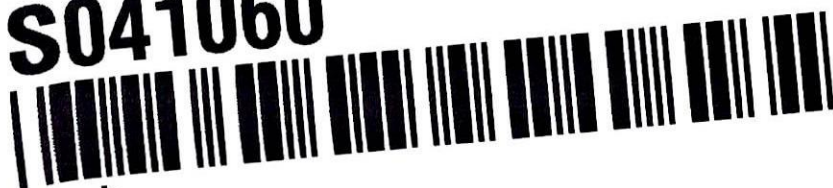
[illegible]

Measured by:		Audited by:		Prototype Approval:	
Date:		Date:		Date:	

Rev	Date	Change	Revised by	Approved
A	08.09.05	New Issue	KJ/DD	

DART
AEROSPACE
S041060

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Knob

PART NO: D2002-015
Original Serial #: S041060
Revision:
Operation:
Change No:

Start up Operation 02/09/18

Job No: 171311